

Consider, for example

$$f: [0, 1] \rightarrow S^1$$

$$x \mapsto (\cos 2\pi x, \sin 2\pi x)$$

which is continuous & onto

However, the induced homomorphism

$$f_*: \pi_1([0, 1]) \rightarrow \pi_1(S^1)$$

cannot be onto, since

$$\pi_1([0, 1]) = 0 \text{ \& } \pi_1(S^1) \cong \mathbb{Z}.$$

Also consider the inclusion map

$$i: S^1 \rightarrow \mathbb{R}^2 \text{ which is continuous}$$

and 1-1.

The induced homomorphism,

$$i_*: \pi_1(S^1) \rightarrow \pi_1(\mathbb{R}^2)$$

cannot be 1-1, since $\pi_1(S^1) \cong \mathbb{Z}$

and $\pi_1(\mathbb{R}^2) = 0$.